Insp.

Work Order ID 80900

Monday, March 05, 2012 9:54:27 AM Item ID: D206-781-011 Accept *N900040100* Setup Start **Revision ID:** Floor Protector (Pilot and Co-Pilot) Item Name: 3/5/2012 Start Qty: 1.00 **Start Date: Cust Item ID:** Required Date: 3/5/2012 Req'd Qty: 1.00 **Customer:** Reference: Run MIC Date: 12-03-05 Tooling: **Process Plan:** Approvals: Date: Stop OC: SPC (Y/N): Date: Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Work Center ID Number Stamp Description Code Qty **Run Hours** Qty Draw Nbr **Revision Nbr** 100 0.00 *100* DC 0.00 Memo Photocopy bluefile &type labels per PPP D206-781-011 Document Control 110 Pick Kit 0.00 *110* Packaging 0.00 Memo Packaging

120

QC4-100% Inspect kits for completeness

0.00 57 (22/08

120 QC

Memo

Quality Control

Dart Aerospace Ltd	Dart	Aero	space	Ltd
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W/O:	<u></u>	· · · · · · · · · · · · · · · · · · ·	W	ORK ORDER CHANG	SES					
DATE	STÉP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
								į.		
Part No	·	PAR #:	Fault Cat	egory:	NCR: Ye	s No C)QA:	Date: _		
				Disposition: QA: N			A: N/C Closed: Date:			
NCR:			WORK ORE	DER NON-CONFORM	ANCE (NO	R)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Description Chief Eng	tion B Sigi	1& _S	rification ection C	Approval Chief Eng	Approval QC Inspector	
				S.M.S. Z.I.g						
							-			
		·								
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NOTE: Date & initial all entries

Work Order ID 80900

Monday, March 05, 2012 9:54:27 AM

80900

Item ID: D206-781-011 Accept *N900040100* Setup Start **Revision ID:** Floor Protector (Pilot and Co-Pilot) Item Name: Start Qty: 1.00 **Start Date:** 3/5/2012 **Cust Item ID:** Required Date: 3/5/2012 Req'd Qty: 1.00 **Customer:** Reference: Run Start **Approvals: Process Plan: Tooling:** Date: Date: Stop QC: SPC (Y/N): Date: Date: Sequence ID/ Operation Reject Set Up/ Tool ID Tool # Plan Accept Work Center ID Description Code Qty **Run Hours** Qty 130 0.00

0.00

0.00

130 Packaging

Packaging

Identify and pack for shipping as per PPP D206-781-011

Location:

QC21- Final Inspection - Work Order Release

PPP rev:

140

140

Quality Control

0.00 Memo

Reject

Insp. Nymber Stamp

MLJ 12/03/08

Dart Aerospace Ltd

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W/O:			WC	RK ORDER CHANG	ES							
DATE	STEP	PR	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector			
												
			·									
			PAR #: Fault Category: NO									
Resolution:												
NCR:		,	WORK ORDI	ER NON-CONFORMA	NCE (NCR)						
DATE	STEP	Description of NC	Corrective Action Section		Verific		Approval	Approval				
	SILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	on C	Chief Eng	QC Inspector			
							-					
		· · · · · · · · · · · · · · · · · · ·										
,												

NOTE: Date & initial all entries

80900

Work Order ID:

Parent Item:

D206-781-011

Parent Item Name:

Comments:

Floor Protector (Pilot and Co-Pilot)

IPP RevA: New issue DD verified by:EC

Start Date: 3/5/2012

Required Date: 3/5/2012

Start Qty: 1.00

Required Qty: 1.00

		D3800 per NCR 10	-082 DD verf:EC									•	
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Da Issued Is s	te Status µed
5	•D3874-1 Floor Protector		Manufactured	No			110	Each	0.0000	1	By	0901	1
8	D3874-2 Floor Protector		Manufactured	No			110	Each	0.0000	1	13	80902	
	D3800-1-100 Hook and Loop Strip (1" S	Soft)	Manufactured	No			110	f	278.3130	10	10	·	2
	cut qty 4 at 30.00" long				Location		Loc Qty	<u>La</u>	oc Code				
1	1-ne	sw)			ST063		278.313	*					
		sur Sizlizlis			689	10	9.801						
		31165163			7223	33	9.841						
					7364	45	10			7			
							23.671			A			
					8001	73	225						
	D3800-3-100		Manufactured	No			110	f	284.3130	10	// 10		
8	Hook and Loop Strip (1" I	-lard)								• ,	P		
	cut qty 4 at 30.00" long				Location		Loc Qty	Lo	oc Code				
	· 4 -	reasout			ST063		284.313					·	
	~	Sizliz/c			6891	15	18.301						
		Ri Cie He	3		727	71	2.341						
					7300	07	15.001			le	/		
					7510		23.67					4	/
<	·				8003	77	225				<u> </u>		
C	AN4-13Á		Purchased	No			110	Each	1,629.0000	, 2	// 2	- block	1 C
	Bolt									\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	Y	1213154	
					Location		Loc Oty	Lo	oc Code				
					ST357		1629	_					

59

670

500 400

119449

120187

120422

120770

IPP Rev:B 10.07.01 update qty of

Page 2

Monday, March 05, 2012 9:54:27 AM

Work Order ID:

80900

Parent Item:

D206-781-011

Parent Item Name:

Floor Protector (Pilot and Co-Pilot)

AN960JD416 Washer -

NAS43DD4-20

SPACER

SPACER

NAS1149D0463J

Purchased

No

No

No

Start Qty: 1.00

22.0000

40.0000

Loc Code

Start Date: 3/5/2012

Required Date: 3/5/2012

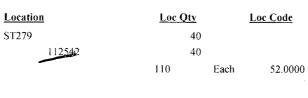
Required Qty: 1.00

Location	
ST351	
116289	

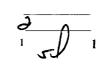
Loc Qty 22 22 110 Each

Each

Purchased
Purchased



110



1 10/3/24

Location	
ST279	
11231	4



Dart Aerospace Ltd

Duit Ac	ospacc	Liu								
W/O:		A.B	W	ORK ORDER CHAN	IGES					
DATE	STEP	PR	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						_				
Part No	:	PAR #:	Fault Cate	gory:	NCR:	Yes N	lo DQ /	A:	Date:	
	Re	esolution:	n:	QA: N	/C Clo	sed:		Date:		
NCR:		,	WORK ORD	ER NON-CONFORI	MANCE (I	VCR)	Y			
		Description of NC	Description of NC Corre				Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date		on C	Chief Eng	QC Inspector
								·		
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NOTE: D	ate & initia	al all entries								

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

0.00

0.00

120

120

Quality Control

QC4- 100% Inspect kits for completeness

Memo

Page 1

5.0 PARTS LIST

5.1 BELL 206 A/B



Qty -051	Qty -011	Qty -021	Part Number	Description
Х			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		Х	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	/ 1	-	D3874-1	FLOOR PROTECTOR, CO-PILOT
	7.1		D3874-2 /	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	1 4		D3800-1-100-300	LOOP STRIP
	[†] 4		D3800-3-100-300	HOOK STRIP
	-	2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	1 2		AN4-13A	BOLT
		- 4	AN525-10R6	SCREW
	1 2	ľ	AN960JD416	WASHER
	~ 2-		NAS43DD4-20	SPACER
	1	1.	NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT
				(PILOT, CO-PILOT, PASSENGER CABIN)
1	Х		D206-781-011	FLOOR PROTECTOR KIT
				(PILOT AND CO-PILOT)
1		Х	D206-781-023	FLOOR PROTECTOR KIT
				(PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

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Revision: A

Date: 10.10.28